# **15KS Series - AC Synchronous Motor**

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15KS flip-top peristaltic pump with AC Synchronous Motor.



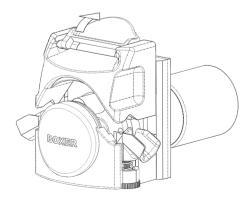
#### **Technical Data**

Flow per Revolution	
ID Ø 1.6 mm	1.52 / 2.85 ml/min (8 / 15 rpm)
ID Ø 2.4 mm	3.12 / 5.85 ml/min (8 / 15 rpm)
ID Ø 3.2 mm	5.28 / 9.90 ml/min (8 / 15 rpm)
ID Ø 4.8 mm	10.00 / 18.75 ml/min (8 / 15 rpm)
Electrical Data	
Voltage	230 V
Frequency	50 Hz
Power consumption	
Tubing	
Material Phari	m-a-line / Silicone / Lagoprene / ED-Plex
ID Ø range	ID Ø 1.6 to 4.8 mm
Wall thickness	1.6 mm
General Data	
Max pressure	2.0 bar
Max suction height (dry)	9.0 m H <sub>2</sub> O
Motor life	>10000 hour
Weight	409 g

All data measured with 'run-in' Pharm-a-line tubing and H<sub>2</sub>O.

# Tube Loading / Unloading

The 15KS peristaltic pump is a flip-top design. The loading and unloading of the tube is through operation of the lever:



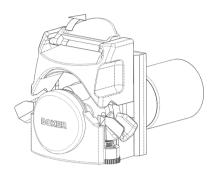
The tube grips are sprung loaded and adjust automatically to the OD of the tube. The 15KS is designed for 1.6 mm wall tubing from ID of 1.6 to 4.8 mm. Only tubing suitable for peristaltic pumps should be used.

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### Removal / Assembly of Pump Head

The 15KS peristaltic pump is designed with a bayonet style head assembly onto the motor plate.

1 Open the tube clamp lever completely.

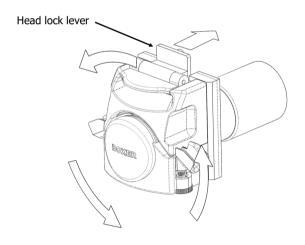


**③** Push head lock lever in direction on the motor. Rotate the head anti clockwise.

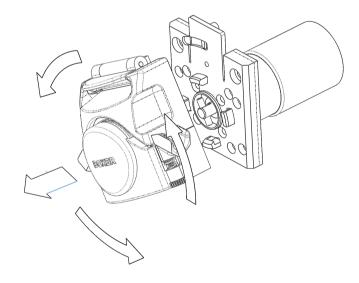


2 Remove the M3x12mm screw. Close clamp lever.

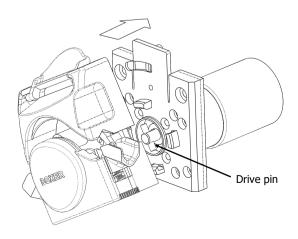
4 Pull the head assembly away from the motor plate.

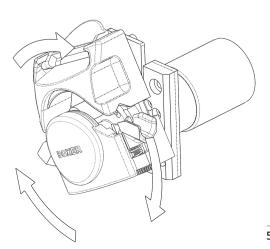


**5** To re-assemble: open tube clamp lever. Align head with motor plate at the angle shown below. Rotate pump rotor until the rotor is aligned with drive pin. Push head into bayonet.



**⑤** Rotate head assembly clockwise until 'clicks' into position. Replace M3x12mm screw. Close tube clamp lever.







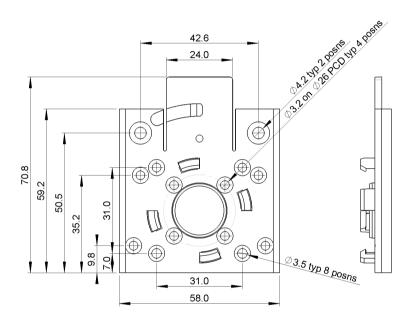
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## **Assembly Information**

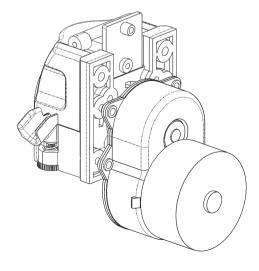
The 15KS peristaltic pump with synchronous motor is assembled to a panel cut-out using the following procedure:

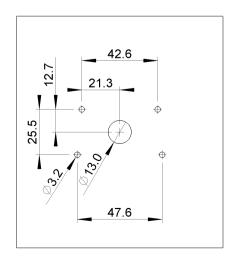
- 1 Remove pump head from the motor plate (see previous page).
- 2 Remove the motor from the motor plate (4 x M3 screws).
- 3 Using the recommended panel cut-out below, insert the motor shaft through the 13 mm diameter hole.
- 4 Place the motor plate into position (outside of panel) and replace the 4 x M3 screws. The thickness of panel should be max. 2mm.
- **5** Replace the pump head onto the motor plate (see previous page).

Motor plate (designed for several different motors):



Recommended panel cut-out:

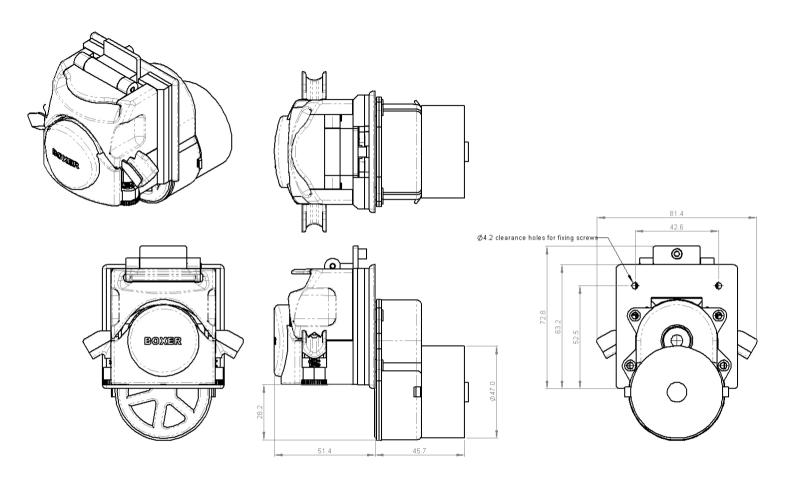






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### Drawing



Links to Drawing and STEP file:  $\rightarrow \underline{\text{Drawing (.png)}}$   $\rightarrow \underline{\text{STEP (.zip)}}$ 

#### **Order Information**

Part Number Description

Please enquire for part numbers of other configurations.

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## Tube Sets / Tube Lengths

Tubing should always be ordered separately. Listed here is **Pharm-a-line** (PHI) tubing in 150 mm single lengths, 1m (or multiples of) lengths or 15 m coils:

Part Number	Description
15000.019 15000.020 15000.021 15000.048	Tube length PHI ID Ø 1.6 mm x 150 mm Tube length PHI ID Ø 2.4 mm x 150 mm Tube length PHI ID Ø 3.2 mm x 150 mm Tube length PHI ID Ø 4.8 mm x 150 mm
15000.210	Tube length PHI ID Ø 1.6 mm x 1 m
15000.211	Tube length PHI ID Ø 2.4 mm x 1 m
15000.212	Tube length PHI ID Ø 3.2 mm x 1 m
15000.213	Tube length PHI ID Ø 4.8 mm x 1 m
81616.115	Tube length PHI ID Ø 1.6 mm x 15 m
82416.115	Tube length PHI ID Ø 2.4 mm x 15 m
83216.115	Tube length PHI ID Ø 3.2 mm x 15 m
84816.115	Tube length PHI ID Ø 4.8 mm x 15 m



Technical information including chemical compatibility:

→ Pharm-a-line

Alternative tubing (Silicone, Lagoprene and ED-Plex):

→ 15KS Tubing

# Additional Information (Links):

- → 15KS Webpage
- → Boxer peristaltic pump overview

All data is representative for initial selection purposes. It is the responsibility of the user to determine suitability for the intended use. Technical changes reserved. These peristaltic pumps are not suitable for in-vivo applications.

#### **BOXER**

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